

**Grivory GVX-65 H nat**  
PA\*-GF65

EMS-GRIVORY | a unit of EMS-CHEMIE AG

**Product Texts**

Product designation according to ISO 1874:  
PA66+PA6I/X, MH, 14-250, GF65

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	<b>25500 / 25000</b>	MPa	ISO 527-1/-2
Stress at break	<b>300 / 280</b>	MPa	ISO 527-1/-2
Strain at break	<b>1.9 / 1.9</b>	%	ISO 527-1/-2
Charpy impact strength (+23°C)	<b>75 / 70</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	<b>70 / 70</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<b>15 / 15</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<b>15 / 15</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	<b>345 / 330</b>	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	<b>260 / -</b>	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	<b>250 / -</b>	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	<b>215 / -</b>	°C	ISO 75-1/-2
Burning Behav. at thickness h	<b>HB / -</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / -</b>	mm	IEC 60695-11-10
Max. usage temperature (long term)	<b>100 - 120</b>	°C	EMS
Max. usage temperature (short term)	<b>220</b>	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	<b>1E10 / 1E10</b>	Ohm*m	IEC 60093
Surface resistivity	<b>- / 1E12</b>	Ohm	IEC 60093
Electric strength	<b>33 / 33</b>	kV/mm	IEC 60243-1
Comparative tracking index	<b>- / 600</b>	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	<b>3.2 / -</b>	%	Sim. to ISO 62
Humidity absorption	<b>1.1 / -</b>	%	Sim. to ISO 62
Density	<b>1770 / -</b>	kg/m <sup>3</sup>	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	<b>0.1 / -</b>	%	ISO 294-4, 2577
Molding shrinkage (normal)	<b>0.2 / -</b>	%	ISO 294-4, 2577

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Pellets

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

**Automotive**

Air intake systems, Automotive electr. and electronics, lighting, Cooling and climate control, Powertrain and Chassis, Interior, Exterior

**Electricals & Electronics**

Electrical appliances, Electrical equipment, Connectors, Energy distribution, Mobile phones and other portable devices

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**Product Attributes**

Improved flowability and demoulding, Partially aromatic Polyamide

**Industry & Consumer goods**

Housewares, Hydraulics & Pneumatics, Mechanical Engineering,  
Power transmission, Sanitary, water and gas supply, Sports &  
Leisure, Tools & Accessories

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